

Preparation of compressed air → Maintenance units and components**Filter pressure regulator, Series AS2-FRE**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► For padlocks ► ATEX certified



00119371

| | |
|-------------------------------|--------------------------------------|
| ATEX | II 2G2D T4 X |
| Version | 1-in-1, Can be assembled into blocks |
| Parts | Filter, Pressure controller |
| Mounting orientation | vertical |
| Working pressure min./max. | See table below |
| Medium | Compressed air |
| Medium temperature min./max. | -10 °C / +50 °C |
| Ambient temperature min./max. | -10 °C / +50 °C |
| Regulator type | Diaphragm-type pressure regulator |
| Regulator function | with relieving air exhaust |
| Adjustment range min./max. | See table below |
| Pressure supply | single |
| Filter reservoir volume | 28 cm ³ |
| Filter element | exchangeable |
| Condensate drain | See table below |
| Materials: | |
| Housing | Polyamide |
| Front plate | Acrylonitrile butadiene styrene |
| Seals | Acrylonitrile Butadiene Rubber |
| Threaded bushing | Die cast zinc |
| Filter insert | Polyethylene |

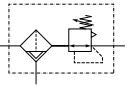
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Max. residual oil content acc. to ISO 8573-4 at the outlet: 10 mg/m³

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| | Port | Qn | Working pressure min./max. | Adjustment range min./max. | Condensate drain | Weight | Note | Part No. |
|--|-------|---------|----------------------------|----------------------------|--|--------|--------|------------|
| | | [l/min] | [bar] | [bar] | | [kg] | | |
|  | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 8 | semi-automatic, open without pressure | 0.304 | 1); 3) | R412006175 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 8 | fully automatic, open without pressure | 0.347 | 1); 3) | R412006176 |
| | G 1/4 | 2100 | 0 / 16 | 0.5 / 8 | fully automatic, closed without pressure | 0.347 | 1); 3) | R412006177 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 8 | semi-automatic, open without pressure | 0.537 | 2) | R412006181 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 8 | fully automatic, open without pressure | 0.66 | 2) | R412006182 |
| | G 1/4 | 2100 | 0 / 16 | 0.5 / 8 | fully automatic, closed without pressure | 0.589 | 2) | R412006183 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 10 | semi-automatic, open without pressure | 0.304 | 1); 3) | R412006193 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 10 | fully automatic, open without pressure | 0.347 | 1); 3) | R412006194 |
| | G 1/4 | 2100 | 0 / 16 | 0.5 / 10 | fully automatic, closed without pressure | 0.347 | 1); 3) | R412006195 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 16 | semi-automatic, open without pressure | 0.304 | 1); 3) | R412006236 |
| | G 1/4 | 2100 | 1.5 / 16 | 0.5 / 16 | fully automatic, open without pressure | 0.347 | 1); 3) | R412006237 |
| | G 1/4 | 2100 | 0 / 16 | 0.5 / 16 | fully automatic, closed without pressure | 0.347 | 1); 3) | R412006238 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 8 | semi-automatic, open without pressure | 0.347 | 1); 3) | R412006184 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 8 | fully automatic, open without pressure | 0.347 | 1); 3) | R412006185 |
| | G 3/8 | 2600 | 0 / 16 | 0.5 / 8 | fully automatic, closed without pressure | 0.347 | 1); 3) | R412006186 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 8 | semi-automatic, open without pressure | 0.523 | 2) | R412006190 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 8 | semi-automatic, open without pressure | 0.655 | 2) | R412006191 |
| | G 3/8 | 2600 | 0 / 16 | 0.5 / 8 | fully automatic, closed without pressure | 0.575 | 2) | R412006192 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 10 | semi-automatic, open without pressure | 0.523 | 1); 3) | R412006203 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 10 | fully automatic, open without pressure | 0.655 | 1); 3) | R412006204 |
| | G 3/8 | 2600 | 0 / 16 | 0.5 / 10 | fully automatic, closed without pressure | 0.575 | 1); 3) | R412006205 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 16 | semi-automatic, open without pressure | 0.523 | 1); 3) | R412006239 |
| | G 3/8 | 2600 | 1.5 / 16 | 0.5 / 16 | fully automatic, open without pressure | 0.655 | 1); 3) | R412006240 |
| | G 3/8 | 2600 | 0 / 16 | 0.5 / 16 | fully automatic, closed without pressure | 0.575 | 1); 3) | R412006241 |

1) Reservoir: Polycarbonate

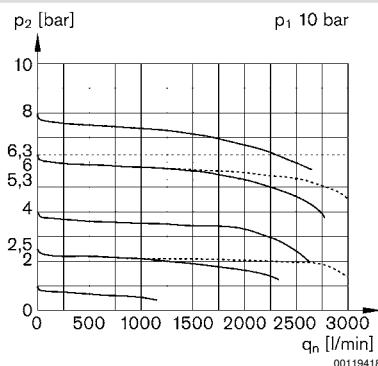
2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

Nominal flow Qn at p1 = 6.3 bar and Δp = 1 bar

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Flow rate characteristic

p_1 = Working pressure

p_2 = Secondary pressure

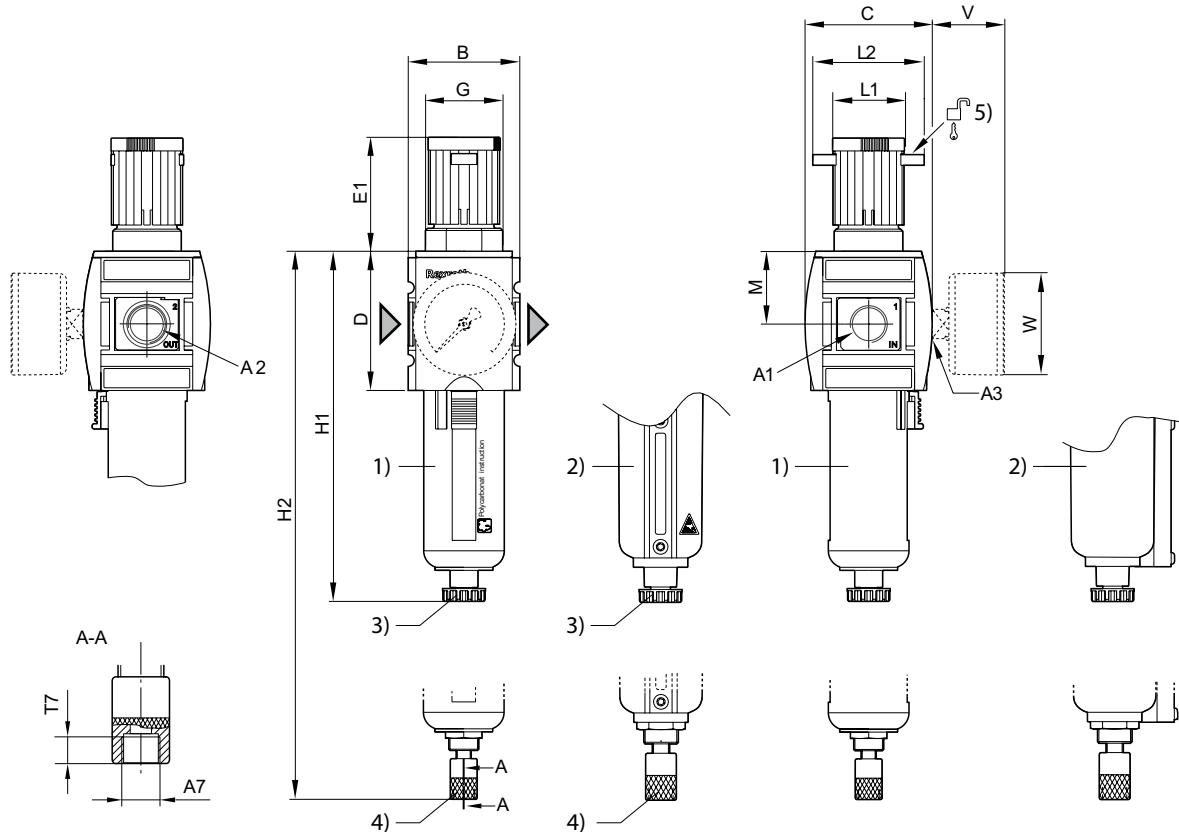
q_n = Nominal flow

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Dimensions



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A1 = input

A2 = output

A3 = pressure gauge connection

1) Plastic reservoir and protective guard with window

2) Metal reservoir

3) Semi-automatic condensate drain

4) Fully automatic condensate drain

5) Mounting option for padlocks; max. shackle Ø 8

| A1 | A2 | A3 | A7 | B | C | D | E1 | G | H1 | H2 | L1 | L2 |
|-------|-------|-------|-------|----|----|----|------|---------|-------|-------|----|----|
| G 1/4 | G 1/4 | G 1/4 | G 1/8 | 52 | 59 | 65 | 57.9 | M36x1,5 | 163.5 | -- | 34 | 54 |
| G 1/4 | G 1/4 | G 1/4 | G 1/8 | 52 | 59 | 65 | 57.9 | M36x1,5 | -- | 180.5 | 34 | 54 |
| G 3/8 | G 3/8 | G 1/4 | G 1/8 | 52 | 59 | 65 | 57.9 | M36x1,5 | 163.5 | -- | 34 | 54 |
| G 3/8 | G 3/8 | G 1/4 | G 1/8 | 52 | 59 | 65 | 57.9 | M36x1,5 | -- | 180.5 | 34 | 54 |

| A1 | M | T7 | V | W | | | | | | | | |
|-------|----|-----|----|----|--|--|--|--|--|--|--|--|
| G 1/4 | 34 | 8.5 | 37 | 50 | | | | | | | | |
| G 1/4 | 34 | 8.5 | 37 | 50 | | | | | | | | |
| G 3/8 | 34 | 8.5 | 37 | 50 | | | | | | | | |
| G 3/8 | 34 | 8.5 | 37 | 50 | | | | | | | | |