

## 4/2-directional valve, Series 840

- ► Qn = 200 I/min ► Pilot valve width: 22.5 mm ► pipe connection ► compressed air connection output: Ø 6
- ► Electr. connection: Plug, EN 175301-803, form C ► Manual override: with detent ► single solenoid ► Qn = 200 I/ min



Version Diaphragm poppet valve

Pilot internal Sealing principle Soft sealing Mounting on manifold strip PRS strip Working pressure min./max. 1.8 bar / 10 bar \* Control pressure 1.5 bar / 10 bar min./max.

-15°C / +50°C \* Ambient temperature min./max. -15°C / +50°C \* Medium temperature min./max. Medium Compressed air

Max. particle size 50 μm

Oil content of compressed air 0 mg/m<sup>3</sup> - 1 mg/m<sup>3</sup> Connector standard EN 175301-803, form C

Degree of protectionWith connection

Protected against polarity reversal

100 % Duty cycle Switch-on time 12 ms Switch-off time 12 ms

Weight See table below

Materials:

Housing Polyoxymethylene

Seals Acrylonitrile Butadiene Rubber

## **Technical Remarks**

- The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of compressed air must remain constant during the life cycle.
- Use only the approved oils from AVENTICS, see chapter "Technical information".
- Versions with voltage of less than 50 V DC do not have a protective ground

Operational voltage			Voltage tolerance		Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
					W	VA	VA	VA	VA
12 V	-	-	-10% / +10%	-	1.6	-	-	-	-
24 V	-	-	-10% / +10%	-	1.6	-	-	-	-
-	24 V	24 V	-	-10% / +15%	-	3	2.6	2.2	1.9
-	110 V	110 V	-	-10% / +15%	-	3.1	2.6	2.2	1.9
-	230 V	230 V	-	-10% / +15%	-	3.2	2.8	2.3	2
-	230 V	230 V	-	-10% / +15%	-	3.5	3	2.5	2.2



<sup>\*</sup> The maximum working pressure depends on the ambient temperature. The following values are applicable:

<sup>-15°</sup>C - 50°C: Working pressure 1.8 - 8 bar possible. -15°C - 40°C: Working pressure 1.8 - 10 bar possible.



## Directional valves ► Supplementary products

## 4/2-directional valve, Series 840

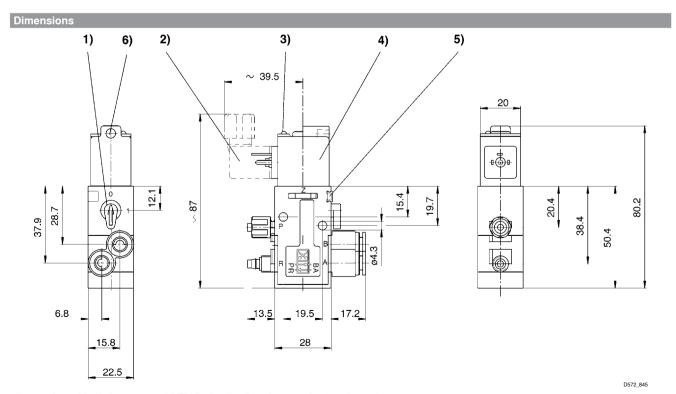
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	MO	Compressed air connection					erational oltage	Part No.	
		Input	Output	Exhaust	Pilot control exhaust	DC	AC 50 Hz	AC 60 Hz	
						12 V	-	-	5728450410
						24 V	-	-	5728450420
2 4						24 V	-	-	5728450620
/   D     A		Ø6x1	Ø6	Ø6x1	Ø 4,5	-	24 V	24 V	5728455420
1 3 ]						-	110 V	110 V	5728455470
						-	230 V	230 V	5728455480
						-	230 V	230 V	5728455680

Part No.	Holding power	Holding power	Switch-on power	Switch-on power	Power consumption	Flow rate value	Weight	Note
	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz	24 V DC	Qn		
	[VA]	[VA]	[VA]	[VA]	[W]	[l/min]	[kg]	
5728450410	-	-	-	-	1.6		0.101	-
5728450420	-	-	-	-	1.6		0.103	-
5728450620	-	-	-	-	1.6		0.103	1)
5728455420	2.2	1.9	3	2.6	-	200	0.1	-
5728455470	2.2	1.9	3.1	2.6	-		0.101	-
5728455480	2.3	2	3.2	2.8	-		0.102	-
5728455680	2.5	2.2	3.5	3	-		0.102	1)

HHB = Manual override
1) LED status display: Red

Nominal flow Qn at 6 bar and  $\Delta p = 1$  bar



1) manual override 2) el. connector 3) LED display 4) coil can be rotated at 180  $^{\circ}$  intervals

5) mounting space for name plate 6) hold for M5 fitting or silencer Ø 4.5 mm



Supplementary products

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information

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