5/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return



Version Spool valve not lockable Sealing principle metal/metal sealing

Working pressure min./max. -0.95 bar / 10 bar Ambient temperature min./max. -15°C/+80°C Medium temperature min./max. -15°C/+80°C Medium Compressed air Max. particle size $5 \mu m$

Oil content of compressed air 5 mg/m³ - 25 mg/m³

Mounting screw M4 with hexagon socket

mounting screw tightening torque 2.5 Nm

Materials:

Housing Stainless steel, hardened

Technical Remarks

■ Notice: This product may only be operated with oiled compressed air.

	Actuating ele- ment	Compressed air connection		Qn	Actuating force Min.	Actuating torque Min.	Part No.	
		Input	Output	Exhaust				
					[l/min]	[N]	[Nm]	
4 12 5 113	Plunger	G 1/8	G 1/8	G 1/8	280	11	-	0820403001
⊕ T 1 1 3 W	Roller	G 1/8	G 1/8	G 1/8	280	6.5	-	0820403002
© TT 5 1 3	Roller lever, one-way trip	G 1/8	G 1/8	G 1/8	280	6.5	-	0820403003
4 2 5 1 1 3 W	Push button	G 1/8	G 1/8	G 1/8	280	6.5	ı	0820403004
5 1 3	Lever	G 1/8	G 1/8	G 1/8	280	-	0.02	0820403005
0 T T W	Roller with single-action lever	G 1/8	G 1/8	G 1/8	280	10	-	0820403016
9 1 1 3 W	Roller with articulated lever	G 1/8	G 1/8	G 1/8	280	25	-	0820403017
5 1 3	Plunger	G 1/8	G 1/8	G 1/8	280	5	-	0820403019
T 1 3	panel installa- tion	G 1/8	G 1/8	G 1/8	280	11	-	R422002213

Supplementary products

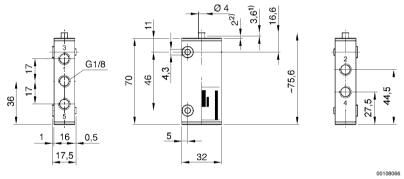
5/2-way valve, Series ST

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Part No.	Material: Actuating control	Weight	Fig.	Note
		[kg]		
0820403001	Stainless steel	0.22	Fig. 1	
0820403002	Polyoxymethylene	0.23	Fig. 2	
0820403003	Polyoxymethylene	0.23	Fig. 3	
0820403004	Polyamide	0.23	Fig. 4	-
0820403005	Polyamide	0.22	Fig. 5	
0820403016	Polyoxymethylene	0.34	Fig. 6	-
0820403017	Polyoxymethylene	0.34	Fig. 7	-
0820403019	Stainless steel	0.22	Fig. 8	-
R422002213	Polyoxymethylene	0.22	Fig. 9	1)

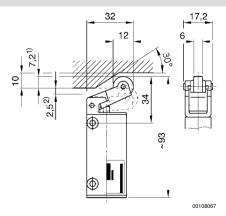
¹⁾ Please order control button separately. Nominal flow Qn at 6 bar and $\Delta p = 1$ bar

Dimensions, Fig. 1, Basic valve



1) Actuating stroke 2) overstroke connection via 2 through-holes in housing Dimensions of basic valve apply to all types of actuation.

Dimensions, Fig. 2



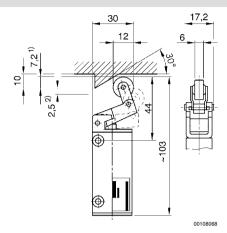
1) Actuating stroke 2) overstroke connection via 2 through-holes in housing

Supplementary products

5/2-way valve, Series ST

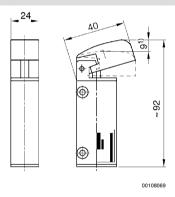
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 3



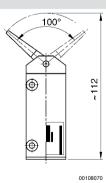
1) Actuating stroke 2) overstroke connection via 2 through-holes in housing

Dimensions, Fig. 4



1) actuating stroke Mounting via 2 through-holes in housing

Dimensions, Fig. 5



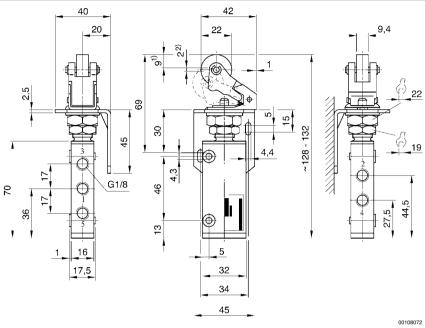
Mounting via 2 through-holes in housing

Supplementary products

5/2-way valve, Series ST

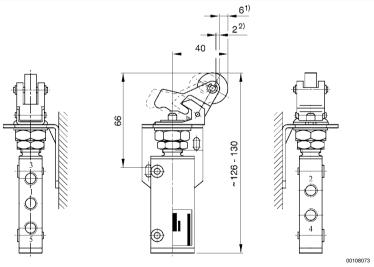
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 6



1) actuating stroke 2) overstroke Can be adjusted by 90°, thereby providing 4 different angles of approach.

Dimensions, Fig. 7

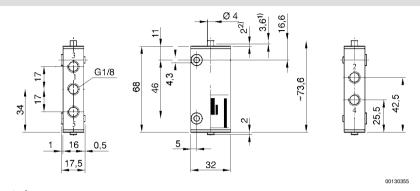


1) actuating stroke 2) overstroke Can be adjusted by 90°, thereby providing 4 different angles of approach.

5/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 8

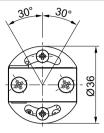


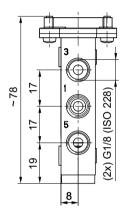
1) actuating stroke 2) overstroke connection via 2 through-holes in housing. If the plunger is displaced all the way to the housing cover, the actuating stroke changes from 3.6 to 5.6 mm.

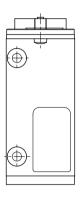
5/2-way valve, Series ST

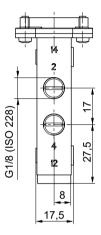
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

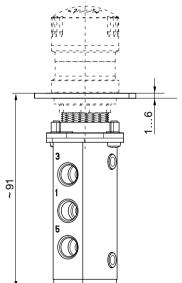
Dimensions, Fig. 9











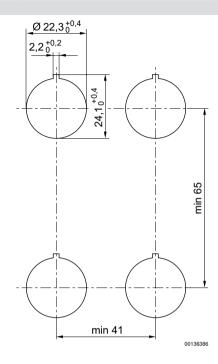


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5/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, cut-out in the front plate



angle of approach for 0820403016 and 0820403017

