3/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return



00108044

Version Spool valve not lockable
Sealing principle metal/metal sealing

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Compressed air

Max. particle size $5 \mu m$ Oil content of compressed air $5 mg/m^3$ - $25 mg/m^3$

Mounting screw M4 with hexagon socket

mounting screw tightening torque 2.5 Nm

Materials:

Housing Stainless steel, hardened

Technical Remarks

■ Notice: This product may only be operated with oiled compressed air.

	Actuating ele- ment	Compressed air connection		Qn	Actuating force Min.	Actuating torque Min.	Part No.	
		Input	Output	Exhaust				
					[l/min]	[N]	[Nm]	
	Plunger	G 1/8	G 1/8	G 1/8	280	11	-	0820402001
	Roller	G 1/8	G 1/8	G 1/8	280	6.5	-	0820402002
2 2 3 1 1	Roller lever, one-way trip	G 1/8	G 1/8	G 1/8	280	6.5	-	0820402003
2 3 1	Push button	G 1/8	G 1/8	G 1/8	280	6.5	-	0820402004
2 1 3	Lever	G 1/8	G 1/8	G 1/8	280	-	0.02	0820402005
	Roller with single-action lever	G 1/8	G 1/8	G 1/8	280	10	-	0820402016
2 3 1 1	Roller with ar- ticulated lever	G 1/8	G 1/8	G 1/8	280	25	-	0820402017
2 1 3	Plunger	G 1/8	G 1/8	G 1/8	280	5	-	0820402019

Supplementary products

3/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

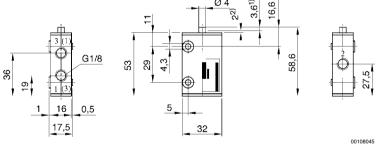
	Actuating ele- ment	Compressed air connection		Qn	Actuating force Min.		Part No.	
		Input	Output	Exhaust				
					[l/min]	[N]	[Nm]	
2 J	panel installa- tion	G 1/8	G 1/8	G 1/8	280	11	-	R422002211

Part No.	Material: Actuating control	Weight	Fig.	Note
		[kg]		
0820402001	Stainless steel	0.17	Fig. 1	-
0820402002	Polyoxymethylene	0.18	Fig. 2	
0820402003	Polyoxymethylene	0.18	Fig. 3	-
0820402004	Polyamide	0.18	Fig. 4	-
0820402005	Polyamide	0.17	Fig. 5	-
0820402016	Polyoxymethylene	0.29	Fig. 6	-
0820402017	Polyoxymethylene	0.29	Fig. 7	-
0820402019	Stainless steel	0.17	Fig. 8	1)
R422002211	Polyoxymethylene	0.18	Fig. 9	2)

¹⁾ horizontal installation position

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar

Dimensions, Fig. 1, Basic valve



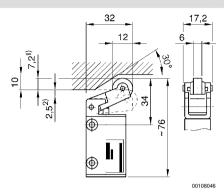
1) Actuating stroke 2) overstroke connection via 2 through-holes in housing Dimensions of basic valve apply to all types of actuation.

²⁾ Please order control button separately.

3/2-way valve, Series ST

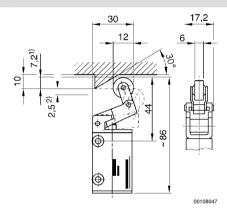
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 2



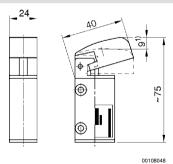
1) Actuating stroke 2) overstroke connection via 2 through-holes in housing

Dimensions, Fig. 3



- 1) actuating stroke
- 2) overstroke

Dimensions, Fig. 4



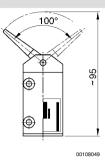
1) actuating stroke connection via 2 through-holes in housing

Supplementary products

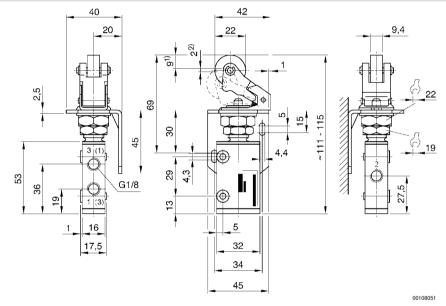
3/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 5



Dimensions, Fig. 6



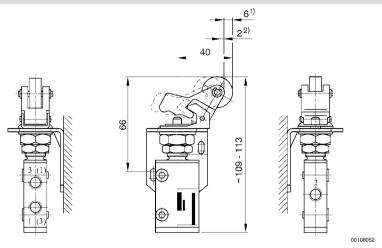
1) actuating stroke 2) overstroke

Can be adjusted by 90°, thereby providing 4 different angles of approach.

3/2-way valve, Series ST

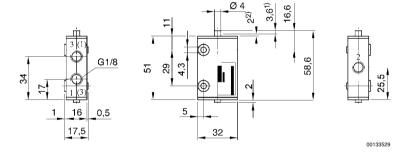
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, Fig. 7



1) Actuating stroke 2) Overstroke Can be adjusted by 90° , thereby providing 4 different angles of approach

Dimensions, Fig. 8

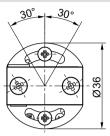


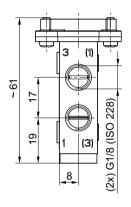
- 1) actuating stroke
- 2) overstroke

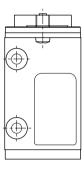
3/2-way valve, Series ST

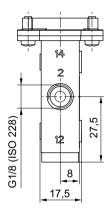
▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

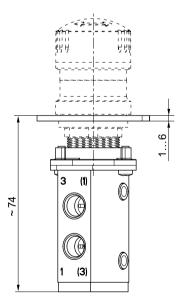
Dimensions, Fig. 9

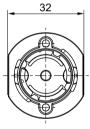










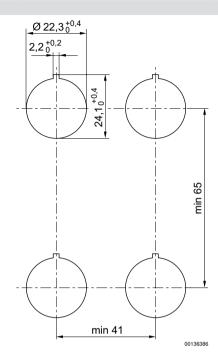


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3/2-way valve, Series ST

▶ Qn= 280 l/min ▶ pipe connection ▶ compressed air connection output: G 1/8 ▶ With spring return

Dimensions, cut-out in the front plate



angle of approach for 0820402016 and 0820402017

