

► Qn= 900 I/min ► compressed air connection output: G 1/8



Version

Spool valve, zero overlap

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium temperature min./max.

Compressed air

Max. particle size $$50~\mu{\rm m}$$

Oil content of compressed air 0 mg/m³ - 1 mg/m³ Compressed air connection according to ISO 228-1

Materials:

Housing Die cast zinc; Polyamide, fiber-glass reinforced

Seals Acrylonitrile Butadiene Rubber

	Actuating element	Version	Compressed air connection		Qn	Qn 1 → 2	Qn 2 → 3	Part No.	
			Input	Output	Exhaust				
						[l/min]	[l/min]	[l/min]	
	Plunger	NC/NO	G 1/8	G 1/8	G 1/8	900	900	900	5634000100
2									5634010100
⊙	Roller	NG/NO	G 1/8	G 1/8	G 1/8	900	900	900	R412008117
2 3 1 1	Hand lever, with detent, without detent	NC/NO	G 1/8	G 1/8	G 1/8	900	900	900	5634030100
2 3 1	Hand lever	NC/NO	G 1/8	G 1/8	G 1/8	900	900	900	5634040100
2 3 1 1	Rotary lever, with detent	NC/NO	G 1/8	G 1/8	G 1/8	900	900	900	5634050100
2 3 1	Button	NC/NO	G 1/8	G 1/8	G 1/8	900	900	900	5634060100

Part No.	Actuating force Min.	Material: Actuating control	Weight	Fig.
	[N]		[kg]	
5634000100	60	Stainless steel	0.23	Fig. 1
5634010100	30	Polyoxymethylene	0.29	Fig. 2
R412008117	30	Stainless steel	0.29	Fig. 2
5634030100	15	Polyoxymethylene	0.32	Fig. 3
5634040100	15	-	0.29	Fig. 4
5634050100	15	Plastic; Stainless steel	0.5	Fig. 5
5634060100	60	Polyoxymethylene	0.25	Fig. 6

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar



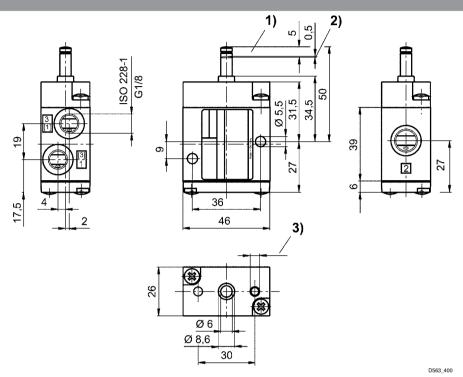
2 AVENTICS

Directional valves ► Mechanically operated

3/2-directional valve, Series CD04

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Dimensions, Fig. 1

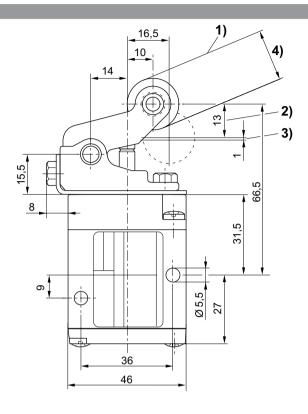


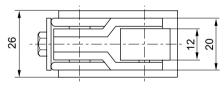
1) Stroke 2) Overstroke 3) Ø 4.5 - 12 mm deep Dimensions of basic valve apply to all types of actuation.



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Dimensions, Fig. 2





- 1) approach angle of rollers max. 30 $^{\circ}$ 2) stroke 3) overstroke
- 4) 5634010100: Ø20 (POM) / R412008117: Ø19 (ST) Dimensions of basic valve apply to all types of actuation.

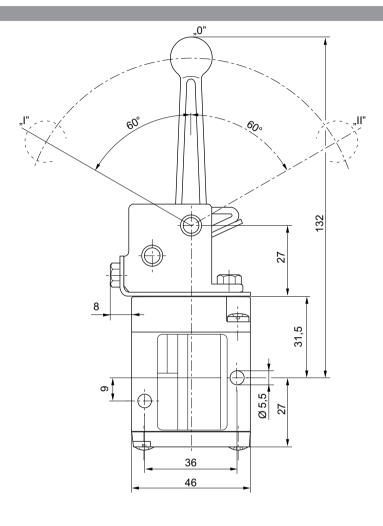


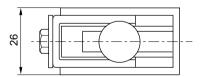
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Dimensions, Fig. 3





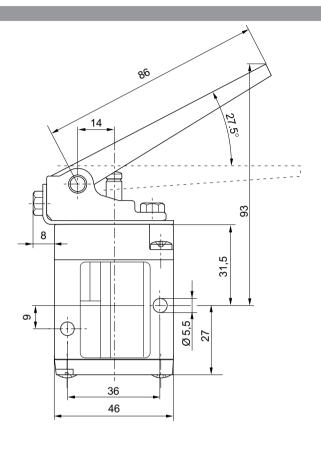
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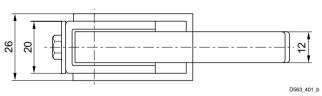
Position 0: initial position, position I: with detent; manual return, position II: automatic spring return. Dimensions of basic valve apply to all types of actuation.



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Dimensions, Fig. 4





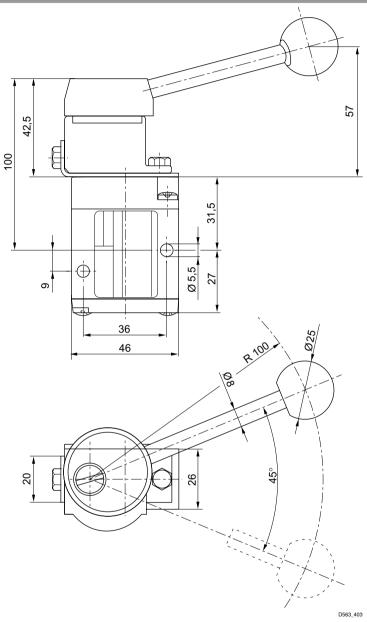
Dimensions of basic valve apply to all types of actuation.

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Dimensions, Fig. 5

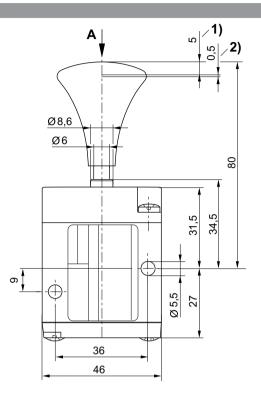


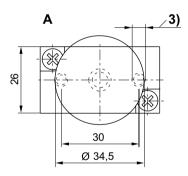
Dimensions of basic valve apply to all types of actuation.



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Dimensions, Fig. 6





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1) Stroke 2) Overstroke 3) Ø 4.5 - 12 mm deep Dimensions of basic valve apply to all types of actuation.

Rexroth Pneumatics